



## DIAPHRAGM SENSING PRESSURE REDUCING VALVE PS4

## **DESCRIPTION**

The ADCA PS4 series direct acting, spring-loaded diaphragm sensing, pressure sustaining valves are designed for use on compressed air, water, and other gases or liquids compatible with the materials of the construction.

This valve main purpose is to maintain the upstream pressure under control. They are suitable for pressure sustaining applications where small loads are involved. They are also specifically recommended to operate as pilot valves in combination with other pressure regulators.



Compact design.

High sensibility external diaphragm sensing connection.

OPTIONS: Different soft valves for water and gases.

1/4" gauge connection on body.

Top cap (adjustment screw with cover).

USE: Compressed air, water and other gases and

liquids compatible with the construction.

**AVAILABLE** 

MODELS: PS4S – carbon steel.

PS4I - wetted parts in stainless steel (complete

stainless steel on request).

SIZES: 1/2" to 1".

CONNECTIONS: Female threaded ISO 7 Rp or NPT.

INSTALLATION: Horizontal installation.

A "Y" strainer should be installed upstream of the

valve.

See IMI - Installation and maintenance

instructions.

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CE MARKING – GROUP 2 (PED – European Directive)					
PN 40	Category				
1/2" to 1"	QED.				

FLOW RATE COEFFICIENTS (m³/h)								
SIZE	1/2"	3/4"	1"					
<b>Kvs</b> 3,6		3,6	3,7					

LIMITING CONDITIONS							
Valve model	PS4						
Body design conditions	PN 40						
Maximum upstream pressure	15 bar						
Minimum upstream pressure	0,35 bar						
Maximum design temperature *	80 °C						

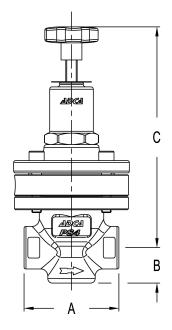
<sup>\*</sup> Others on request.

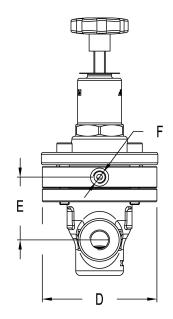
Warning: A pressure sustaining valve is not a safety relief valve and must not be used for that purpose!









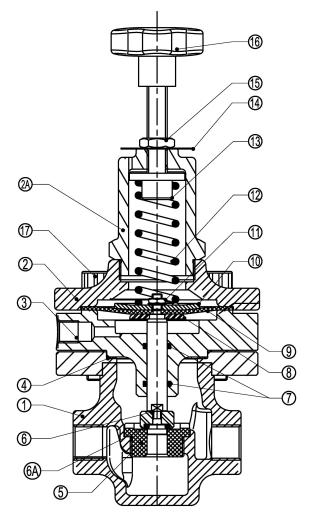


DIMENSIONS (mm)									
SIZE	SIZE A B C D		D	E	F	WEIGHT (kg)			
1/2"	100	37,5	247	120	66	1/4"	8,6		
3/4"	100	37,5	247	120	66	1/4"	8,6		
1"	100	37,5	247	120	66	1/4"	8,6		

MATERIALS								
POS.	DESIGNATION	PS4S	PS4I					
1	Valve body	A216 WCB / 1.0619	A351 CF8M / 1.4408					
2	Top cover	A351 CF8 / 1.4308	A351 CF8 / 1.4308					
2A	Cover spring	A351 CF8 / 1.4308	A351 CF8 / 1.4308					
3	Guide plate	S355JR / 1.0045	AISI 316 / 1.4401					
4	* Gasket	Graphite; EPDM; PTFE	Graphite; EPDM; PTFE					
5	* Valve seat	AISI 316 / 1.4401	AISI 316 / 1.4401					
6	* Stem and plug	AISI 316 / 1.4401	AISI 316 / 1.4401					
6A	* Valve sealing	NBR; EPDM; PTFE; etc.	NBR; EPDM; PTFE; etc.					
7	* O-ring	NBR; EPDM; PTFE; etc.	NBR; EPDM; PTFE; etc.					
8	Pusher disc	AISI 316 / 1.4401	AISI 316 / 1.4401					
9	* Diaphragm	NBR; EPDM; PTFE; etc.	NBR; EPDM; PTFE; etc.					
10	Spring plate	AISI 304 / 1.4301	AISI 304 / 1.4301					
11	Nut	Stainless steel A2-70	Stainless steel A2-70					
12	* Adjustment spring	Spring steel	Spring steel					
13	Top spring plate	Brass	Brass					
14	Spring Id. plate	Aluminium	Aluminium					
15	Locknut	Stainless steel A2-70	Stainless steel A2-70					
16	Handwheel	Plastic	Plastic					
17	Bolts	Steel 8.8	Stainless steel A2-70					

<sup>\*</sup> Available spare parts.

Remarks: All valves have a serial number. In case of non-standard valves this number must be supplied if spare parts are ordered.









	ORDERING (	CODES	PS4							
Valve model	PS4S		1	W	Е	N		.A	15	
PS4S – carbon steel pilot pressure sustaining valve	PS4S									
PS4I – stainless steel pilot pressure sustaining valve	PS4I									
Regulating range										
Green spring – 0,35 to 2 bar – single diaphragm			1							
Blue spring – 1,5 to 5,5 bar – single diaphragm			2							
Red spring – 3,5 to 8,5 bar – double diaphragm			3							
Black spring – 7 to 17 bar – double diaphragm			4							
Application										
Water				W						
Gases				G						
Seal material a)										
EPDM					E					
PTFE					Т					
FPM / Viton					V					
Diaphragm										
NBR						N				
Gauge port 1/	/4" b)									
Without gauge ports (							(1)			
Gauge port on the left side (relative to the flow direction)						4				
Gauge port on the right side (relative to the flow direction)							3			
Gauge ports on both sides 2										
Pipe cor	nnection									
Female threaded ISO 7 Rp								Α		
Female threaded NPT ASME B1.20.1							С			
	Size									
1/2"								15		
3/4"								20		
1"							25			
	cial valves									
Full description or additional codes have to be added in case	of non-stand	dard cor	nbinatio	n.						Е

- (1) Omitted if a standard valve is requested.
- a) Valve limited to the materials' maximum operating temperature. Contact manufacturer for more details.
- b) Gauge port can also be used as external sensing line.