



PISTON SENSING PRESSURE SUSTAINING VALVE PS31SS

DESCRIPTION

The ADCA PS31SS is a series of direct acting, spring-loaded, piston sensing pressure sustaining valves.

These regulators are designed for use with compressed air, water and other gases and liquids compatible with the construction materials and valve design.

They are suitable for pressure sustaining applications at the point of use in laundry and dyeing machines, food industries, sterilizers, etc.



Compact design.

Full stainless steel construction.

Various sealing options to meet compatibility requirements.

OPTIONS: Gauge connection on body.

Different soft valves for liquids and gases. Top cap (adjustment screw with cover). Degreased for oxygen application.

USE: Compressed air, water and other gases and

liquids compatible with the construction.

AVAILABLE

MODELS: PS31SS – stainless steel, piston sensing.

SIZES: 1/2" to 1"; DN 15 to DN 25.

CONNECTIONS: Female threaded ISO 7 Rp or NPT.

Flanged EN 1092-1 PN 40.

Flanged ASME B16.5 Class 150 or 300.

INSTALLATION: Horizontal installation.

See IMI - Installation and maintenance

instructions.



1/2" to 3/4" - DN 15 to DN 20



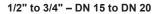
1" - DN 25

CE MARKING – GROUP 2 (PED – European Directive)

| PN 63 | Category |
|--------------------------|----------|
| 1/2" to 1" – DN 15 to 25 | SEP |

| FL | OW RATE CO | EFFICIENTS (n | 1³/h) |
|-------------------------------------|------------|---------------|------------|
| SIZE 1/2" – DN 15 3/4" – DN 20 1" – | | | 1" – DN 25 |
| Kvs | 3 | 3,5 | 7,5 |







1" – DN 25



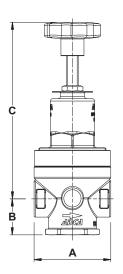


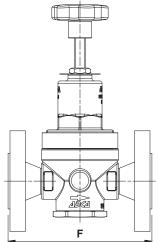
| CONDITIO | ONS | | | | | | | |
|----------|---------|--------------------------------|-----------------|--|--|--|--|--|
| | PS31 | ISS | | | | | | |
| Cl. 150 | Cl. 300 | PN 40 | PN 63 * | | | | | |
| 50 bar | | | | | | | | |
| | 3 b | ar | | | | | | |
| 80 °C | | | | | | | | |
| | | Cl. 150 Cl. 300 50 k 3 b | PS31SS CI. 150 | | | | | |

^{*} Rating PN 63 for threaded versions.

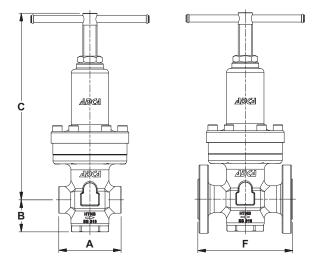
Warning: A pressure sustaining valve is not a safety relief valve and must not be used for that purpose!

| ОРТ | TIONS |
|-------------------|---------|
| PRESSURE GAUGE | TOP CAP |
| | |

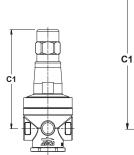




1/2" to 3/4" - DN 15 to DN 20

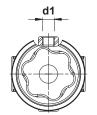


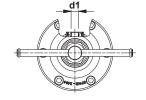
1" - DN 25





Optional top cap





Optional pressure gauge connection

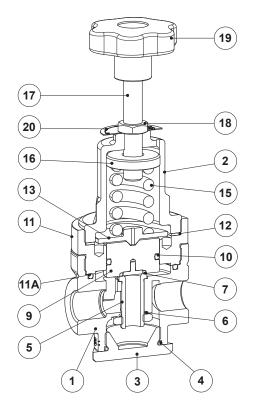
| | | | | | DIME | NSIONS (m | m) | | | | | |
|--------------|-----|----|-------|-----|-----------|----------------|-----------|----------------|-----|----------------|-----|----------------|
| THREADED | | | PN 40 | | CLASS 150 | | CLASS 300 | | | | | |
| SIZE | Α | В | С | C1 | d1 | WEIGHT (kg) | F* | WEIGHT (kg) | F* | WEIGHT (kg) | F* | WEIGHT (kg) |
| 1/2" – DN 15 | 80 | 38 | 183 | 162 | 1/4" | 2,8 | 150 | 4,3 | 150 | 3,6 | 150 | 4,6 |
| 3/4" - DN 20 | 80 | 38 | 183 | 162 | 1/4" | 2,7 | 150 | 4,8 | 150 | 4 | 150 | 5 |
| 1" – DN 25 | 105 | 54 | 309 | 323 | 1/4" | 8,8 | 160 | 11,5 | 230 | 10,7 | 230 | 11,9 |

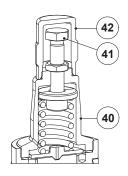
^{*} Different face to face dimensions on request.

Remarks: As standard, in versions manufactured with EN 1092-1 flanges or ISO 7 Rp threads, connection d1 is female threaded ISO 7 Rp. In versions with ASME B16.5 flanges or NPT threads, this connection is female threaded NPT.



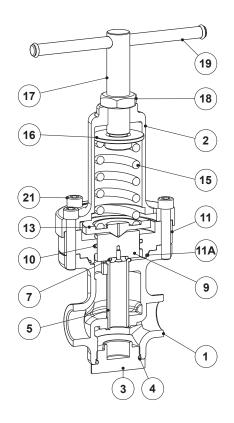


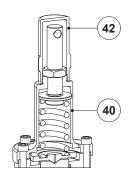




Optional top cap

1/2" to 3/4" - DN 15 to DN 20





Optional top cap

1" - DN 25





| | | MATERIALS | |
|---------|---------------------|-------------------------------|-----------------------|
| POS. Nº | DESIGNATION | 1/2" to 3/4" – DN 15 to DN 20 | 1" – DN 25 |
| 1 | Valve body | A351 CF8M / 1.4408 | A351 CF8M / 1.4408 |
| 2 | Spring cover | A351 CF8M / 1.4408 | A351 CF8M / 1.4408 |
| 3 | Bottom cover | A351 CF8M / 1.4408 | A351 CF8M / 1.4408 |
| 4 | * O-ring | NBR; EPDM; PTFE; FPM | NBR; EPDM; PTFE; FPM |
| 5 | Valve seat | AISI 316 / 1.4401 | AISI 316 / 1.4401 |
| 6 | * O-ring | NBR; EPDM; PTFE; FPM | - |
| 7 | * O-ring | NBR; EPDM; PTFE; FPM | NBR; EPDM; PTFE; FPM |
| 9 | Piston | AISI 316 / 1.4401 | AISI 316 / 1.4401 |
| 10 | * Piston o-ring | NBR; EPDM; FPM | NBR; EPDM; FPM |
| 11 | Piston sleeve | AISI 316 / 1.4401 | AISI 316 / 1.4401 |
| 11A | * O-ring | NBR; EPDM; PTFE; FPM | NBR; EPDM; PTFE; FPM |
| 12 | Gasket | Aluminium | - |
| 13 | Spring plate | AISI 304 / 1.4301 | AISI 304 / 1.4301 |
| 15 | * Adjustment spring | AISI 302 / 1.4300 | AISI 302 / 1.4300 |
| 16 | Top spring plate | Brass | AISI 316 / 1.4401 |
| 17 | Adjustment stem | AISI 304 / 1.4301 | AISI 304 / 1.4301 |
| 18 | Locknut | Stainless steel A2-70 | Stainless steel A2-70 |
| 19 | Handwheel | Plastic | AISI 304 / 1.4301 |
| 20 | Spring id. plate | Aluminium | - |
| 21 | Bolts | - | Stainless steel A2-70 |
| 40 | Cover | AISI 316L / 1.4404 | A351 CF8M / 1.4408 |
| 41 | Adjustment screw | Stainless steel A2-70 | - |
| 42 | Top cap | AISI 316L / 1.4404 | AISI 316L / 1.4404 |

^{*} Available spare parts.

Remark: All valves have a serial number. In case of non-standard valves this number must be supplied if spare parts are ordered.





| ORDERING CO | DES PS31SS | | | | | | | | |
|---|-----------------|------|---|---|---|-----|-----|---|----|
| Valve model | PS31 | 5 | W | N | С | 4 | R | Α | 15 |
| PS31SS – piston sensing pressure sustaining valve | PS31 | | | | | | | | |
| Regulating range | · | | | | | | | | |
| N° 5 - 3 to 30 bar | | 5 | 1 | | | | | | |
| N° 6 - 5 to 50 bar | | 6 | | | | | | | |
| Application | | | | | | | | | |
| Water | | | W | | | | | | |
| Gases | | | G | | | | | | |
| Oxygen (degreased) | | | 0 | | | | | | |
| Seal material | | | | | | | | | |
| NBR | | | | N | | | | | |
| EPDM | | | | Е | | | | | |
| PTFE a) | | | | Т | | | | | |
| FPM / Viton | | | | ٧ | | | | | |
| Maximum inlet pressure | | | | | | | | | |
| 30 bar | | | | | С | | | | |
| 50 bar | | | | | D | | | | |
| Gauge port 1/4" | | | | | | | | | |
| Without gauge ports | | | | | | (1) | | | |
| Gauge port on the left side (relative to the flow direction) | | | | | | 4 | | | |
| Gauge port on the right side (relative to the flow direction) | | | | | | 3 | | | |
| Gauge ports on both sides | | | | | | 2 | | | |
| Top cap and relieving | | | | | | | | | |
| Non-relieving | | | | | | | (1) | | |
| Non-relieving with top cap (adjustment screw with cover) | | | | | | | Т | | |
| Pipe connection | | | | | | | | | |
| Female threaded ISO 7 Rp | | | | | | | | Α | |
| Female threaded NPT ASME B1.20.1 | | | | | | | | С | |
| Flanged EN 1092-1 PN 40 | | | | | | | | N | |
| Flanged ASME B16.5 Class 150 | | | | | | | | U | |
| Flanged ASME B16.5 Class 300 | | | | | | | | ٧ | |
| Size | | | | | | | | | |
| 1/2" or DN 15 | | | | | | | | | 15 |
| 3/4" or DN 20 | | | | | | | | | 20 |
| 1" or DN 25 | | | | | | | | | 25 |
| Special valves | | | | | | | | | |
| Full description or additional codes have to be added in case of non-standard | ard combination | | | | | | | | |

⁽¹⁾ Omitted if a standard valve is requested.

a) All seals except piston o-ring, which is supplied in FPM/Viton or others on request.